

Work Order ID 66897

Wednesday, March 02, 2011 11:44:46 AM

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Item ID: D4149-5

Accept

Setup Start

Revision ID:

Stop

Item Name: Eyebolt Stud

Start Date: 3/2/2011 Start Qty: 6.00

Required Date: 3/10/2011 Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference: REWORK PER ECN 11-527

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

200

QC21- Final Inspection - Work Order Release

0.00



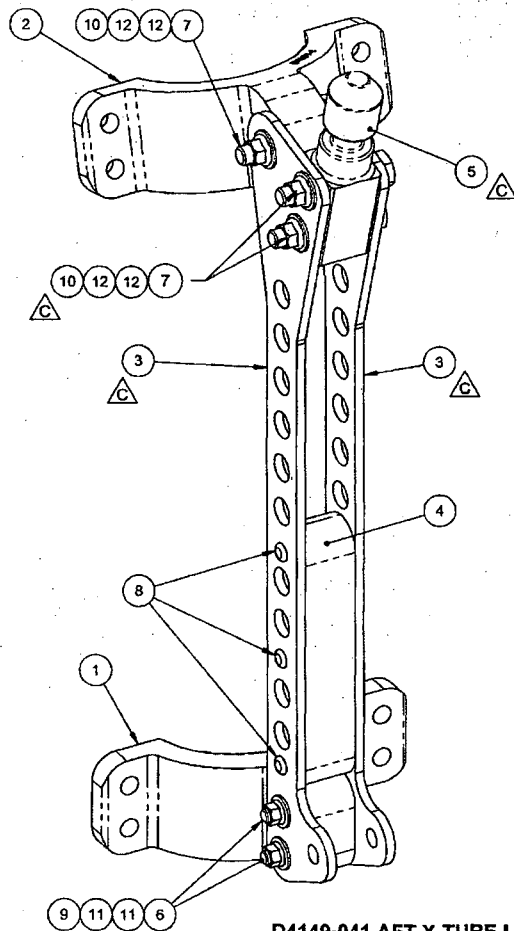
QC

Memo

0.00

Quality Control

11/3/9 JG
MF
11-03-08



D4149-041 AFT X-TUBE LUG ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4149-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 2.21 lbs

ITEM	QTY .041	P/N	DESCRIPTION
	X	D4149-041	AFT X-TUBE LUG ASSY
1	1	D3910-1	X-TUBE LUG
2	1	D4091-1	MOUNTING LUG
3	2	D4149-1	AFT X-TUBE LUG PLATE
4	1	D4149-3	SPACER
5	1	D4149-5	EYEBOLT STUD
6	2	AN3C12A	BOLT
7	3	AN4C13A	BOLT
8	3	MS20615-4M18	RIVET
9	2	MS21043C3	NUT
10	3	MS21043C4	NUT
11	4	NAS1149C0332R	WASHER
12	6	NAS1149C0432R	WASHER

66897

RELEASED
2011-02-24

C	HOLE DIA CHANGED TO 0.252" (D8-3); HOLE DIA CHANGED TO 0.250" (C8-5); REPLACED QTY(2) AN3C12A, MS21043C3 AND QTY(4) NAS1149C0332R WITH QTY(2) AN4C13A, MS21043C4 AND QTY(4) NAS1149C0432R (D3-1, D7-2)	SC	11.02.22
B	MS20615-4M18 WAS MS20615-4M20 (ZN D3-1 & B7-2); ADDED D4149-5 (SHT 5); D4149-5 WAS D3909-5 (ZN D3-1 & D7-2); REPLACED QTY(3) MS20615-4M18 WITH QTY(2) EACH AN3C12A, MS21043-3 AND QTY(4) NAS1149C0332R WASHER (ZN D3-1, C7-1, B7-2 & B3-2); Ø0.191 2 PL REPLACES Ø0.129 3 PL (ZN D8-3); REASON: SEE TR-D350-807-2 REV. B.	MB	10.07.05
A	NEW ISSUE	MB	10.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D4149	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		AFT X-TUBE LUG ASSY	NTS
DATE	11.02.22	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Transaction Type	Item ID/ Item Name	Warehouse Location ID	Reason	Employee ID Location Code	Loc Trans Date	LocQtyPrior/ Location Qty	Lot Number	LotQtyPrior/ Lot Qty	Shelf Life Date Lot Code	Extended Cost
Issue	D4149-5 / Eyebolt Stud	Main Warehouse ST123	65901	FAUT01		1.0000		1.0000		
		Main Warehouse ST123	65882	LACE01	1/28/2011	-1.0000	60790	-1.0000		(\$46.19)
		Main Warehouse ST123	66532	DCUSER	2/10/2011	-1.0000	66226	-1.0000		(\$46.19)
		Main Warehouse ST123	66351	GOLD01	2/22/2011	-1.0000	66226	-1.0000		(\$46.19)
		Main Warehouse ST123	65666	DCUSER	2/23/2011	-3.0000	66226	-3.0000		(\$138.57)
		Main Warehouse ENG			2/28/2011	-1.0000	64213	-1.0000		(\$46.19)
								-13.0000		(\$600.48)
Rework	D4149-5 / Eyebolt Stud	Main Warehouse GA	64213	FAUT01		9.0000		9.0000		
		Main Warehouse GA	66226	LACE01	11/30/2010	-2.0000	61234	-2.0000		(\$92.38)
		Main Warehouse ST133	66897	FAUT01	2/8/2011	-7.0000	61234	-7.0000		(\$323.33)
		Main Warehouse ST133			3/2/2011	-6.0000	66704	-6.0000		(\$277.14)
								-15.0000		(\$692.86)
WIP Receipt	D4149-5 / Eyebolt Stud	Main Warehouse GA	60790	GOLD01		0.0000		0.0000		
		Main Warehouse ENG	64213	FAUT01	7/26/2010	4.0000	60790	4.0000		\$184.76
		Main Warehouse ST133	66704	FAUT01	12/1/2010	2.0000	64213	2.0000		\$92.38
		Main Warehouse ST133			2/25/2011	6.0000	66704	6.0000		\$277.14
								12.0000		\$554.28

